WHAT IS CLAIMED IS:

- 1 1. A method for providing a uniform oxide layer over a
- 2 metal layer in a semiconductor device, said method comprising the
- 3 steps of:
- placing a layer of boron doped oxide over said metal layer;
- 5 placing a layer of phosphorus doped oxide over said layer of
- 6 boron doped oxide;
- 7 calculating a time period required for a wet etch process to
- 8 etch through said layer of phosphorus doped oxide; and
- 9 performing said wet etch process on said phosphorus doped
- 10 oxide layer for said time period.
- 1 2. The method as set forth in Claim 1 wherein said metal
- 2 layer in said semiconductor device is a metal link layer of a
- 3 laser trimmed fuse.
- 1 3. The method as set forth in Claim 1 wherein said step of
- 2 placing said layer of boron doped oxide over said metal layer
- 3 comprises the step of:
- forming said boron doped oxide layer with a desired
- 5 thickness.
- 1 4. The method as set forth in Claim 3 wherein said desired
- 2 thickness of said boron doped oxide layer is approximately five
- 3 thousand Angstroms.

- 1 5. The method as set forth in Claim 1 wherein said step of
- 2 calculating said time period required for said wet etch process
- 3 to etch through said layer of phosphorus doped oxide comprises
- 4 the step of:
- dividing a thickness of said phosphorus doped oxide layer by
- 6 a value of an etch rate of said wet etch process through said
- 7 phosphorus doped oxide layer.
- 1 6. The method as set forth in Claim 1 wherein said step of
- placing said layer of phosphorus doped oxide over said layer of
- 3 boron doped oxide comprises the step of:
- forming said phosphorus doped oxide layer with a desired
- 5 thickness.
- 7. The method as set forth in Claim 6 wherein said desired
- thickness of said phosphorus doped oxide layer is approximately
- 3 five thousand Angstroms.

- 1 8. The method as set forth in Claim 1 further comprising
- 2 the step of:
- 3 performing said wet etch process on said boron doped oxide
- 4 layer after said wet etch process has etched through said
- 5 phosphorus doped oxide layer; and
- stopping said wet etch process after said wet etch process
- 7 has begun to etch said boron doped oxide layer.
- 1 9. The method as set forth in claim 1 further comprising
- 2 the steps of:
- 3 calculating a length of time required for said wet etch
- 4 process to etch down to a desired thickness of said layer of
- 5 boron doped oxide; and
- 6 performing said wet etch process on said boron doped oxide
- 7 layer for said length of time after said wet etch process has
- 8 etched through said phosphorus doped oxide layer.
- 1 10. The method as set forth in Claim 9 wherein said desired
- 2 thickness of said boron doped oxide layer is approximately five
- 3 thousand Angstroms.

- 1 11. An apparatus for providing a uniform oxide layer over a
- 2 metal layer in a semiconductor device, said apparatus comprising:
- a semiconductor device comprising a metal layer;
- a layer of boron doped oxide placed over said metal layer;
- 5 and
- a layer of phosphorus doped oxide placed over said layer of
- 7 boron doped oxide.
- 1 12. The apparatus as set forth in Claim 11 wherein said
- 2 metal layer in said semiconductor device is a metal link layer of
- 3 a laser trimmed fuse.
- 1 13. The apparatus as set forth in Claim 11 wherein said
- 2 layer of boron doped oxide is formed having a desired thickness.
- 1 14. The apparatus as set forth in Claim 13 wherein said
- 2 desired thickness of said boron doped oxide is approximately five
- 3 thousand Angstroms.
- 1 15. The apparatus as set forth in Claim 11, wherein said
- 2 layer of phosphorus doped oxide placed over said layer of
- 3 phosphorus doped oxide is etched through down to said layer of
- 4 boron doped oxide.

- 1 16. The apparatus as set forth in Claim 11 wherein said
- 2 layer of phosphorus doped oxide is formed having a desired
- 3 thickness.

2 1 1 2

- 1 17. The apparatus as set forth in Claim 16 wherein said
- 2 desired thickness of said phosphorus doped oxide is approximately
- 3 five thousand Angstroms.

- 1 18. An apparatus for providing a uniform oxide layer over a
- 2 metal layer in a semiconductor device, said apparatus comprising:
- a semiconductor device comprising a metal layer;
- a layer of a first doped oxide placed over said metal layer
- 5 wherein said layer of said first doped oxide has a slow etch
- 6 rate; and

r 60 3

- a layer of a second doped oxide placed over said layer of
- 8 said first doped oxide wherein said layer of said second doped
- 9 oxide has a fast etch rate.
- 1 19. The apparatus as set forth in Claim 18 wherein said
- 2 layer of said second doped oxide placed over said layer of said
- 3 first doped oxide is etched through down to said layer of said
- 4 first doped oxide.
- 1 20. The apparatus as set forth in Claim 19 wherein a
- 2. thickness of said layer of said first doped oxide is
- 3 approximately five thousand Angstroms.

- 1 21. A method for providing a uniform oxide layer over a
- 2 metal layer in a semiconductor device, said method comprising the
- 3 steps of:

ال ا و ال

- 4 placing a layer of a first doped oxide over said metal layer
- 5 wherein said first doped oxide has a slow etch rate;
- 6 placing a layer of a second doped oxide over said layer of
- 7 said first doped oxide wherein said second doped oxide has a fast
- 8 etch rate;
- 9 calculating a time period required for a wet etch process to
- 10 etch through said layer of said second doped oxide; and
- 11 performing said wet etch process on said layer of said
- 12 second doped oxide for said time period.
- 1 22. The method as set forth in Claim 21 wherein said metal
- 2 layer in said semiconductor device is a metal link layer of a
- 3 laser trimmed fuse.
- 1 23. The method as set forth in Claim 21 wherein said step
- of placing said layer of said first doped oxide over said metal
- 3 layer comprises the step of:
- forming said layer of said first doped oxide with a desired
- 5 thickness.
- 1 24. The method as set forth in Claim 23 wherein said
- 2 desired thickness of said layer of said first doped oxide is
- 3 approximately five thousand Angstroms.

- 1 25. The method as set forth in Claim 21 wherein said step
- 2 of calculating said time period required for said wet etch
- 3 process to etch through said layer of said second doped oxide
- 4 comprises the step of:
- dividing a thickness of said layer of said second doped
- oxide by a value of an etch rate of said wet etch process through
- 7 said second doped oxide layer.